



EUROPEAN PATENT APPLICATION
 published in accordance with Art.
 158(3) EPC

Application number: **90916799.1**

Int. Cl.⁵: **G11B 11/10**

Date of filing: **15.11.90**

International application number:
PCT/JP90/01492

International publication number:
WO 91/07749 (30.05.91 91/12)

Priority: **16.11.89 JP 298615/89**

Date of publication of application:
30.10.91 Bulletin 91/44

Designated Contracting States:
DE FR GB NL

Applicant: **SONY CORPORATION**
7-35 Kitashinagawa 6-Chome Shinagawa-ku
Tokyo 141(JP)

Sony Corporation 7-35, Kitashinagawa
6-chome
Shinagawa-ku Tokyo 141(JP)
 Inventor: **OKA, Michio**
Sony Corporation 7-35, Kitashinagawa
6-chome
Shinagawa-ku Tokyo 141(JP)

Inventor: **FUKUMOTO, Atsushi**

Representative: **Thomas, Christopher Hugo et**
al
D Young & Co 10 Staple Inn
London WC1V 7RD(GB)

OPTICAL PICKUP DEVICE AND MAGNETOOPTICAL REPRODUCING APPARATUS.

An optical pickup device for reading data signals recorded in an optical recording medium such as a magneto-optical disk. A light beam emitted from a source of light is split by a light-splitting element into two light beams which are linearly polarized to meet at right angles with each other and which propagate in different directions. Then, a converter element changes the phase between the oscillation components of each light beam with respect to two orthogonal axes in a plane perpendicular to the beam path. This enables two differently polarized beams to overlap on the recording medium. Thus, the effective area of irradiation is made smaller than the actual beam spot size to provide high resolution.

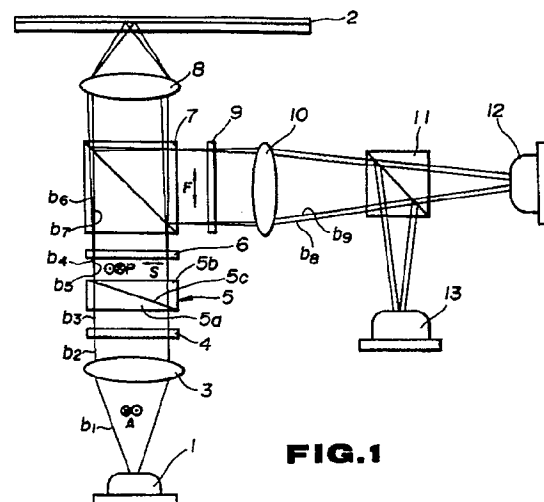


FIG.1

Technical Field of Art

The present invention relates to an optical pickup apparatus used for reading out information signals recorded on an optical recording medium such as magneto-optical disc and a magneto-optical reproducing system using the optical pickup apparatus.

Background Art

Optical recording media which are designed to record information signals thereon by changing the magnetization direction of a perpendicularly magnetizable film in a recording layer and by optically reading out the recorded information signals as is done similarly to magneto-optical disc have heretofore been proposed.

Such an optical pickup apparatus for reading out information signals recorded on an optical recording medium converges a linearly polarized light beam through an objective lens to irradiate the signal recording surface of the optical recording medium with the converged light beam and to detect changes in direction of the linear polarization of a returning light reflected by the optical recording medium by means of a photodetector. That is, the returning light from the optical recording medium has changed the polarization direction due to Kerr effect depending upon the magnetization direction at an area which is irradiated with the light beam. The differences of the magnetization direction of the optical recording medium are detected by detecting the changes in polarization direction of the returning light by detecting means such as photodetector disposed in the optical pickup apparatus for detecting the strength of light, for example, through a beam splitter having a polarization dependence. In the magneto-optical reproducing system using the optical pickup apparatus, reproducing of information signals recorded on the optical recording medium is performed based upon the difference of the detected magnetization directions.

The magneto-optical disc is formed in such a manner that information signals are recorded by successively disposing recording pits on a recording track formed in a circumferential direction of the disc. The recording density of the information signals of such kind of magneto-optical disc is determined by the recording line density which is the recording density of recording pits successively arranged on the recording track and the recording track density which is the pitch between recording tracks adjacent in a radial direction of the disc. The recording line density and the recording track density which determine the recording density of the information signals in the magneto-optical disc is

restricted by the cut-off frequency f_c by the optical pickup apparatus which reads the information signals from the magneto-optical disc. For example, if the spatial frequency of the changes in magnetization direction of the recording pits successively arranged on the recording track becomes higher than the cut-off frequency f_c , read out of the information signals from the returning light becomes impossible. If the spatial frequency corresponding to the pitch between the recording tracks adjacent in a radial direction of the disc becomes higher than the cut-off frequency f_c , so-called cross-talk in which information signals are read out from the adjacent recording track will occur.

The cut-off frequency of the optical pickup apparatus is determined by the numerical aperture NA of an objective lens forming the optical pickup apparatus and the wave length λ of the light beam emitted from the optical pickup apparatus. The diameter, that is, the size of the beam spot of the light beam converged upon the signal recording surface of the magneto-optical disc is determined by the numerical aperture NA of the objective lens and the wave length λ of the light beam. From these relations, the cut-off frequency f_c of the optical pickup apparatus will be increased as the diameter of the beam spot of the light beam converged upon the optical recording medium is decreased. The cut-off frequency f_c has a relation with the numerical number NA and the wave length λ of the light beam represented by a first formula as follows:

$$f_c = 2NA/\lambda \quad (1)$$

In an optical pickup apparatus in which the numerical aperture NA of the objective lens is 0.5, and the wave length λ of the light beam emitted from the optical source is $0.78 \mu\text{m}$ in the formula 1, read out of the information signals recording at a spatial frequency up to 1280 lines/mm is possible. Read out of the information signals recorded at higher frequency is not possible. From the formula 1, it will suffice to increase the numerical number NA of the objective lens or to decrease the wave length λ of the light beam in order to increase the cut-off frequency f_c of the optical pickup apparatus. The recording density of the magneto-optical disc which can be readable by the optical pickup apparatus can be enhanced by increasing the cut-off frequency f_c .

However, if the numerical aperture of the objective lens is increased, for example, compensation for aberration cannot be sufficiently achieved and it becomes impossible to design and manufacture a lens having excellent performances. Shortening the wave length of a light beam emitted

from a semiconductor laser element commonly used as a light source makes it impossible to design and manufacture the semiconductor laser element since light having a shorter wave length has a higher energy of light.

Therefore, the present invention is proposed in view of the above-mentioned circumstances.

It is an object of the present invention to provide an optical pickup apparatus which is capable of reading out information signals recorded at a high recording density having a spatial frequency higher than a cut-off frequency determined by the numerical aperture of an objective lens and the wave length of a light beam without increasing the numerical aperture and the wave length.

It is another object of the present invention to provide a magneto-optical reproducing system which enables an optical information disc on which information signals are recorded at a high recording density to be used as a recording medium.

Disclosure of the Invention

An optical pickup apparatus of the present invention comprises a light source for emitting a light beam; light beam splitting means for splitting said light beam into different two light beams which are linearly polarized in directions intersecting with each other at a normal angle; and phase converting element into which the two light beams split by said light splitting means are impinged for converting the phase of the vibrational components along two axes normally intersecting the travelling direction of the incident light beams; whereby a recording medium is irradiated with two light beams having different polarizations which are partially superimposed on with each other thereon.

A magneto-optical reproducing system of the present invention uses the optical pickup apparatus.

In the optical pickup apparatus of the present invention, two beams which are different, polarized are impinged upon an optical recording medium so that the beam spots on the medium are partially superimposed on with each other. Accordingly, areas which are irradiated with three kinds of polarized light beams are formed on the optical recording medium. The area which is irradiated with a light beam having a polarization state involving in reading out of informational signal among three kinds of polarized light beam is smaller than one of beam spots.

Brief Description of the Drawings

Fig. 1 is an elevational view schematically showing the structure of an optical pickup apparatus of the present invention;

Fig. 2 is an enlarged plan view schematically showing the condition of beams spots formed on an optical recording medium by the optical pickup apparatus;

Fig. 3 is an enlarged plan view schematically showing the condition of beam spots formed on an optical recording medium in another usage example of an optical pickup apparatus of the present invention;

Fig. 4 is an enlarged plan view schematically showing the conditions of beam spots formed on an optical recording medium in other example of an optical pickup apparatus of the present invention;

Fig. 5 is an enlarged front view schematically showing the structure of a photodetector constituting an optical pickup apparatus for forming the beam spots shown in Fig. 4; and

Fig. 6 is an enlarged front view schematically showing another example of the structure of a photodetector constituting an optical pickup apparatus for forming the beam spots shown in Fig. 4.

Best Mode Embodiment the Present Invention

Now, embodiments of the present invention will be described in detail with reference to the drawings.

An optical pickup apparatus of the present invention has a semiconductor laser element 1 which serves as an optical source as shown in Fig. 1. The apparatus is designed so that an optical beam emitted from the semiconductor laser element 1 is impinged upon an magneto-optical disc 2 an optical recording medium via a predetermined optical device.

The light beam b_1 emitted from the semiconductor laser element 1 is a light beam having a coherent phase and is polarized in one direction shown by an arrow A in Fig. 1 perpendicular to the travelling direction. In Fig. 2, the arrow A is represented in a direction perpendicular to the plane of the drawings.

The light beam b_1 is converted into a parallel light beam b_2 through a collimator lens 3 and is impinged upon a first rotatory polarizer 4. The first rotatory polarizer 4 is formed of, for example, a half wave length plate. The parallel light beam b_2 is converted into a light beam b_3 having a polarized direction rotated by 45° by having been transmitted through the first rotatory polarizer 4.

The light beam b_3 is impinged upon a Wollaston prism 5 which serves as a light splitting element. The Wollaston prism 5 is adapted to split the incident light beam b_3 into two light beams b_4 and b_5 having the same quantity of light, which have travelling directions which form a given angle

θ . The two light beams b_4 and b_5 which are split by the Wollaston prism 5 are linearly polarized in directions which intersect with each other at a normal angle as shown by arrows P and S in Fig. 1.

The Wollaston prism 5 comprises two prisms 5a and 5b made of a material having a given crystalline structure which exhibits birefringence. The two prisms 5a and 5b are disposed in such a manner that the crystalline axes intersect with each other at a normal angle and the prisms are bonded with each other at a bonding interface 5c having a given inclination angle relative to the travelling direction of the incident light beam. The manner of the changes in the refraction index of the light beam b_3 incident on the Wollaston prism 5 and having a polarized component P before and after passing through the bonding interface 5c is reversal to that having polarized component S. Directions of refraction of the polarized components P and S at the bonding interface 5c are opposite so that the incident light beam is split at the bonding interface 5c. The quantities of the lights of the light b_4 and b_5 split by the Wollaston prism 5 can be adjusted so that they become equal by rotating the first rotatory polarizer 4 around on optical axis.

The arrow P represents the same direction as that represented by the arrow A in Fig. 1.

The two light beams b_4 and b_5 split by the Wollaston prism 5 are incident upon a quarter-wavelength plate 6 serving as a phase converting element. the quarter-wavelength plate 6 is disposed in such manner that the incident light beams b_4 and b_5 converted into light beams b_6 and b_7 , respectively which are circularly polarized in opposite rotational directions by converting the phase of the vibrational components along two axes normally intersecting with each other on a plane which intersects the travelling direction of the incident light beams b_4 and b_5 at a normal angle. In order words, the quarter-wavelength plate 6 is disposed so that the direction of the crystal axis and the polarization direction of each light beam b_4 and b_5 make an angle of 45° .

The two light beams b_6 and b_7 which have been transmitted through the quarter-wavelength plate 6 and are circularly polarized in opposite rotation directions will be transmitted through the beam splitter 7 and be converged upon disc 2 by an objective lens 8. That is, two beam spots β_1 and β_2 each having a given diameter Φ_B represented by an arrow Δ_B in Fig. 2, which are circularly polarized in opposite rotational directions shown by arrows C and D in Fig. 2 are formed on the disc 2 as shown in Fig. 2.

Since the spacing Δ_B between the centers of the beam spots β_1 and β_2 which is shown by an arrow Δ_B is represented by a formula $\Delta_B = f \cdot \theta$

wherein f represents the focal length of the objective lens 8, and θ represents an angle between the travelling directions of the two light beams b_4 and b_5 split by the Wollaston prism 5, the spacing Δ_B can be desirably preset by changing the focal length f and the angle Δ . The spacing Δ_B is made shorter than the diameter Φ_B of the beam spots β_1 and β_2 the two beam spots β_1 and β_2 are partially superimposed with each other on the disc 2. The light beams b_6 and b_7 which are incident upon a superimposed area β_3 in which the beam spots β_1 and β_2 are superimposed on with each other are interfered with each other since the light beams b_6 and b_7 are coherent. The light beams on the superimposed area β_3 are linearly polarized in a direction connecting between the centers of the beam spots β_1 and β_2 . The length l_B of the superimposed area β_3 in a direction connecting between the centers of the beam spots β_1 and β_2 represented by an arrow l_B can be represented by a formula:

$l_B = \Phi_B - \Delta_B$. Thus, the length l_B is made shorter than the diameter Φ_B of the beam spots β_1 and β_2 and can be desirably preset by changing the spacing Δ_B .

A recording track T_R is formed on the disc 2. the recording track T_R is formed from the inner peripheral side of the disc 2 to the outer peripheral side in a spiral manner so that successive circle lines are formed at a given pitch in a radial direction. A multiplicity of recording pits P_T for recording information signals by the differences in the directions of perpendicular magnetization are formed on and along the recording track T_R in a track direction represented by an arrow t .

When the linearly polarized light beam is incident upon each of the recording pits P_T , the polarization direction of the light beam is changed by Kerr effect depending upon the direction of perpendicular magnetization of the irradiated recording pit P_T and the light beam is reflected thereby. When the circularly polarized light beam is incident upon the recording pit P_T , the light beam is reflected thereby as it is circularly polarized without being influenced by Kerr effect. The light beam reflected from the superposed area β_3 of returning light b_8 and b_9 which are light beam b_6 and b_7 reflected by the disc 2 are linearly polarized by the Kerr effect and returning light from the beam spots β_1 and β_2 other than the superimposed area β_3 are circularly polarized as they are after they are reflected.

The optical pickup apparatus is positioned relative to the disc 2 so that the direction connecting between the beam spots β_1 and β_2 is the direction of the recording track T_R . The recording pits P_T each having a given pit length l_p represented by an arrow l_p in Fig. 2 at a given spacing ΔP

represented by an arrow ΔP in Fig. 2 along the track.

The pit length ℓ_p is not always a constant for some recording format of information signals to be recorded and may be changed depending upon the content of the information signals. The minimum value $\min \ell_p$ of the pit length ℓ_p is determined so that the spatial frequency in the direction of the recording track T_R will not exceed a cut-off frequency corresponding to the length ℓ_B of the superimposed portion β_3 in a direction connecting between the beam spots β_1 and β_2 . As is similar to the pit length ℓ_p , the pit spacing ΔP is not a constant for recording format of the information signals to be recorded and may be changed depending upon the content of the information signals. The minimum value $\min \Delta P$ of the pit spacing ΔP is determined so that the spatial frequency in the direction of the recording track T_R will not exceed a cutoff frequency corresponding to the length ℓ_B .

The returning light b_8 and b_9 from the disc 2 are made parallel via the objective lens 8 and are returned to the beam splitter 7. The returning lights b_8 and b_9 are reflected by the beam splitter 7 and are incident upon the second rotatory polarizer 9. A half wave length plate is used as the second rotatory polarizer 9.

Since the returning lights b_8 and b_9 , reflected by the superimposed area β_3 are linearly polarized in a direction represented by an arrow F in Fig. 1, the direction of the polarization of the returning lights are rotated by 45° around the optical axis in the second rotatory polarizer 9. Since the returning lights of the lights b_8 and b_9 reflected from the area outer than the superimposed area β_3 are circularly polarized, the polarization is not changed in the rotatory polarizer 9.

The returning lights which have transmitted through the second rotatory polarizer 9 are converged by a detection lens 10 and are incident upon a polarized light beam splitter 11. Since the returning lights of the returning b_8 and b_9 reflected from the superimposed area β_3 have the linearly polarization direction which has been rotated by 45° around the optical axis by the second rotatory polarizer 9 in the polarized light beam splitter 11, substantial 50% of the lights are transmitted through the splitter 11 and are converged upon a photodetector 12 and the rest substantial 50% of lights are reflected by the splitter 11 and are condensed upon a section photodetector 13. The transmission and reflection factors of the returning lights of the returning lights b_8 and b_9 in the beam splitter 11 reflected by the superimposed area β_3 are changed depending upon the changes in the direction of the linear polarization due to the Kerr effect. Since the returning lights of the returning

lights b_8 and b_9 reflected from the area other than the superimposed area β_3 are circularly polarized, substantial 50% of the lights are constantly transmitted through the polarization beam splitter 11 and are converged upon the first photodetector 12 and the remaining substantial 50% of the lights are reflected by the splitter 11 are converged upon the second photodetector 13.

The first and second photodetectors 12 and 13 each comprises, for example, a photo-transistor or photo-diode. The outputs of the photodetectors 12 and 13 are subtracted from with each other to provide a read-out signal of an information signal recorded on the disc 2 by a so-called differential detection system. That is, only outputs corresponding to components of changes in the transmission and reflection factors in the polarization beam splitter 11 due to Kerr effect are taken out and the unchanged components are canceled with each other to provide a zero signal.

As mentioned above, information signals having a spatial frequency higher than a cut-off frequency corresponding to the diameter Φ_B of each of the beam spots β_1 and β_2 which are recorded on the disc 2 can be read out in the optical pick up apparatus in accordance with the present invention.

The optical pickup apparatus is applied to a magneto-optical reproducing system and functions as an information detecting head of this reproducing system.

The light splitting element is not limited to only the above-mentioned Wollaston prism 5 and a device comprising a diffraction grating and rotatory polarizer may be used. The optical pickup apparatus can be formed without using the rotatory polarizer 4 if the semiconductor laser 1 is rotated by 45° relative to the track direction of the recording track T_R around the optical axis. The optical pickup apparatus can be formed without using the second rotatory polarizer 9 if the polarized beam splitter 11 and the photodetectors 12 and 13 are rotated by 45° around the optical axis.

The optical pickup apparatus of the present invention which is formed as shown in Fig. 2 can be used by providing the beam spots β_1 and β_2 formed on the disc 2 in such a manner that the direction connecting between the beam spots β_1 and β_2 intersects the track direction of the recording track T_R as shown in Fig. 3. In the thus arranged optical pickup apparatus, the track pitch ΔT between recording track T_R represented by an arrow ΔT in Fig. 3 is made a spacing corresponding to a spatial frequency higher than a cut-off frequency corresponding to the diameter Φ_B of the beam spots β_1 and β_2 so that the recorded information signals are read out without causing so-called cross talks.

If the two beam spots β_1 and β_1 are arranged

in the track direction of the recording track T_R as shown in Figs. 1 and 2 and the quarter-wavelength plate 6 is rotated by substantial 45° around an optical axis in the optical pickup apparatus of the present invention, light beams impinged upon the superposed area β_3 as shown in Fig. 4 are circularly polarized in a direction as shown by an arrow G in Fig. 4. That is, in this case, the light beams which have passed through the Wollaston prism 5 are brought into an out-of-phase by 90° with each other without changing the polarization direction by the quarter-wavelength plate 6. Therefore, the beam spots β_1 and β_2 are formed of linearly polarized light beams in directions represented by arrows I and H which intersect with each other and a circularly polarized light beam which is formed by the interference between these light beams is impinged upon the superimposed area β_3 .

When the outputs of the first and second photodetectors 12 and 13 are differentially detected in the thus formed optical pickup apparatus, the component of a change due to the Kerr effect of the light beams reflected from a pair of areas other than the superimposed area β_3 of the beam spots β_1 and β_2 is detected. Each of the photodetectors in this case is formed so that it has a photo receiving face 14 for detecting the strength of light of only one of the light beams β_4 and β_5 reflected by a pair of areas other than the superimposed area β_3 of the beam spots β_1 and β_2 as shown in Fig. 5. The receiving face 14 may have an area smaller than the sectional area of either one of the light beams β_4 and β_5 , the light strength of which is to be detected. If each of the photodetectors 12 and 13 has the photo-receiving face 14 having an area not less than about 40% of the sectional area of the light beam, the light strength of which is to be detected, it can sufficiently detect the strength of the light beam.

In also the optical pickup apparatus, information signals having a spatial frequency higher than a cut-off frequency corresponding to the diameter Φ_B of the beam spots β_1 and β_2 which are recorded on the disc 2 can be read out as is similar to the optical pickup apparatus in which two beam spots β_1 and β_2 are arranged in a track direction of the recording track T_R as shown in Figs. 1 and 2.

A magneto-optical reproducing system using the optical pickup apparatus formed as mentioned-above enables a magneto-optical disc on which information signals are recorded at a spatial frequency higher than a cut-off frequency of the optical pickup apparatus to be used as a recording medium.

Industrial Applicability

In the optical pickup apparatus of the present invention, two beams which are differently polarized are impinged upon an optical recording medium so that the beam spots on the medium are partially superimposed on with each other.

Accordingly, areas which are irradiated with three kinds of polarized light beams are formed on the optical recording medium. The area which is irradiated with a light beam having a polarization state involving in reading out of informational signal among three kinds of polarized light beams is smaller than one of beam spots.

In the optical pickup apparatus, the spatial frequency of the readable information signals is equivalent to that of the case in which reading out of the information signals is achieved with a beam spot having a size equal to that of an area irradiated with a light beam having a polarization state involving in reading out of the information signals.

In other words, the present optical pickup apparatus enables reading out of information signals having a spatial frequency higher than a cut-off frequency determined by the numerical aperture of an objective lens and the wave length of a light beam, which are recorded at a high recording density without increasing the numerical aperture and the wave length.

The optical pickup apparatus is applied for a magneto-optical reproducing system and functions as a information detecting head for this reproducing system.

Claims

1. An optical pickup apparatus, comprising:
a light source for emitting a light beam;
light beam splitting means for splitting said light beam into different two light beams which are linearly polarized in directions intersecting with each other at a normal angle; and
phase converting element into which the two light beams split by said light splitting means are impinged for converting the phase of the vibrational components along two axes normally intersecting the travelling direction of the incident light beams;
whereby a recording medium is irradiated with two light beams having different polarizations which are partially superimposed on with each other thereon.
2. An optical pickup apparatus as defined in Claim 1 characterized in that the area at which the spots of the two light beams split by said light splitting means are partially superimposed on with each other is smaller than the size of the spots of the light beams split by said light splitting means.

3. An optical pickup apparatus as defined in Claim 1 characterized in that the light beams emitted from said light splitting means are linearly polarized in a direction rotated by 45° around an optical axis.
4. An optical pickup apparatus as defined in Claim 3 characterized in that the two light beams split by said light splitting means are converted into light beams which are circularly polarized in opposite directions by being transmitted through said phase converting means.
5. An optical pickup apparatus as defined in Claim 3 characterized in that the two light beams split by said optical splitting means are converted into light beams which are linearly polarized in directions which normally intersect with each other by being transmitted through said phase converting means rotated by 45° around an optical axis.
6. A magneto-optical reproducing system reading information recorded on an optical recording medium by detecting a returning light from said optical recording medium which is irradiated with light beams from an optical pickup apparatus by photo-detecting means of said optical pickup apparatus, characterized in that said optical pickup apparatus irradiates said optical recording medium with two light beams while the two light beams which are differently polarized are partially superimposed with each other on said optical recording medium.
7. A magneto-optical reproducing system as defined in claim 6 characterized in that an optical pickup apparatus, comprising:
 - a light source for emitting a light beam;
 - light beam splitting means for splitting said light beam into different two light beams which are linearly polarized in directions intersecting with each other at a normal angle; and
 - phase converting element into which the two light beams split by said light splitting means are impinged for converting the phase of the vibrational components along two axes normally intersecting the travelling direction of the incident light beams;
 - whereby a recording medium is irradiated with two light beams having different polarizations which are partially superimposed on with each other thereon.
8. A magneto-optical reproducing system as defined in Claim 6 characterized in that the area at which the spots of the two light beams emitted from said optical pickup apparatus are partially superimposed on with each other is smaller than the size of the spots of the light beams split by said light splitting means.
9. A magneto-optical reproducing system as defined in Claim 6 characterized in that the light incident upon said light splitting means emitted from said light source are linearly polarized in a direction rotated by 45° around an optical axis.
10. A magneto-optical reproducing system as defined in Claim 9 characterized in that the two light beams split by said light splitting means are converted into light beams which are circularly polarized in opposite directions by being transmitted through said phase converting means.
11. A magneto-optical reproducing system as defined in Claim 10 characterized in that said magneto-optical reproducing system detects a returning light from an area of superimposed spots of two light beams emitted from said optical pickup apparatus formed on said optical recording medium by said photo-detecting means.
12. A magneto-optical reproducing system as defined in Claim 9 characterized in that the two light beams split by said optical splitting means are converted into light beams which are linearly polarized in directions which normally intersect with each other by being transmitted through said phase converting means rotated by 45° around an optical axis.
13. A magneto-optical reproducing system as defined in Claim 12 characterized in that said magneto-optical reproducing system detects a returning light from an area other than an area of superimposed spots of two light beams emitted from said pickup apparatus formed on said optical recording medium by said photo-detecting means.

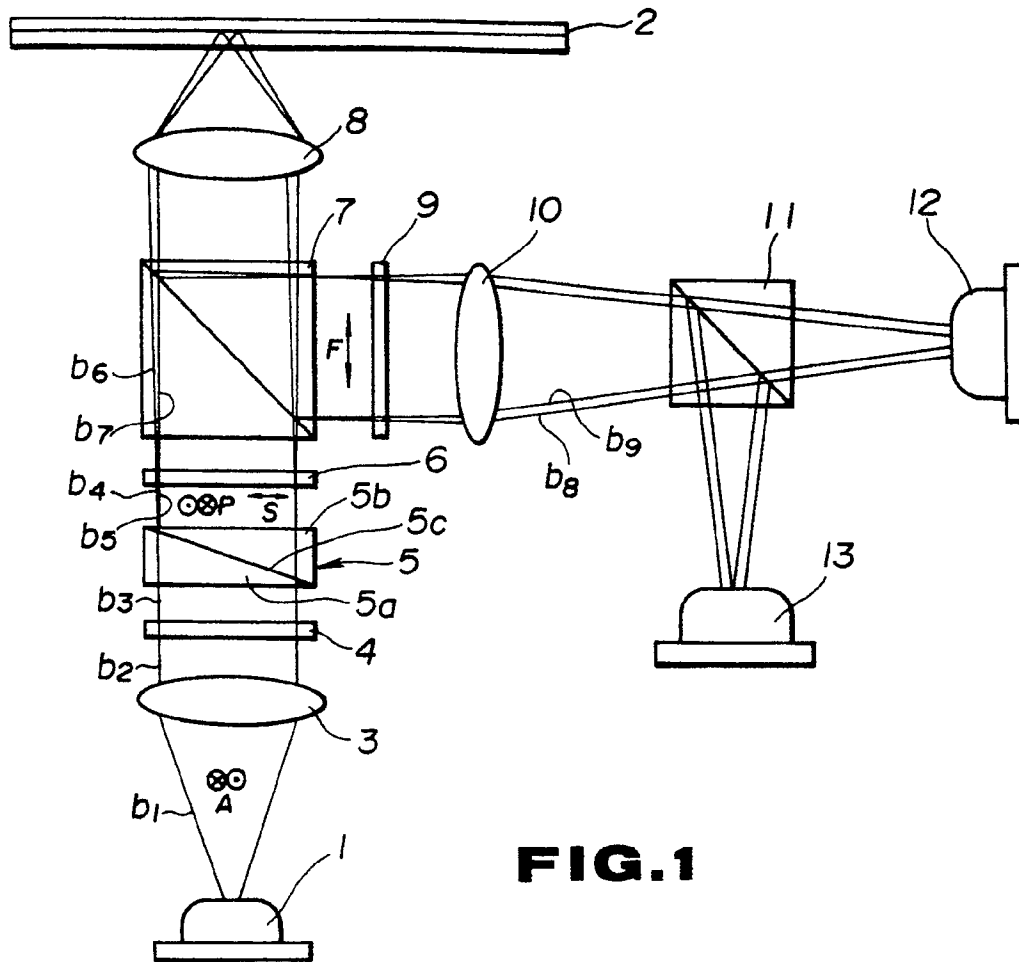


FIG.1

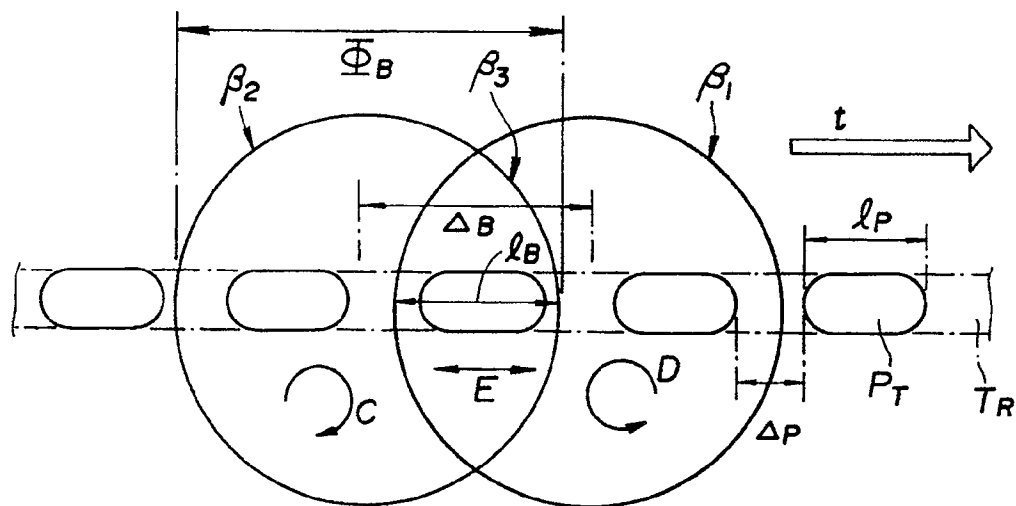


FIG. 2

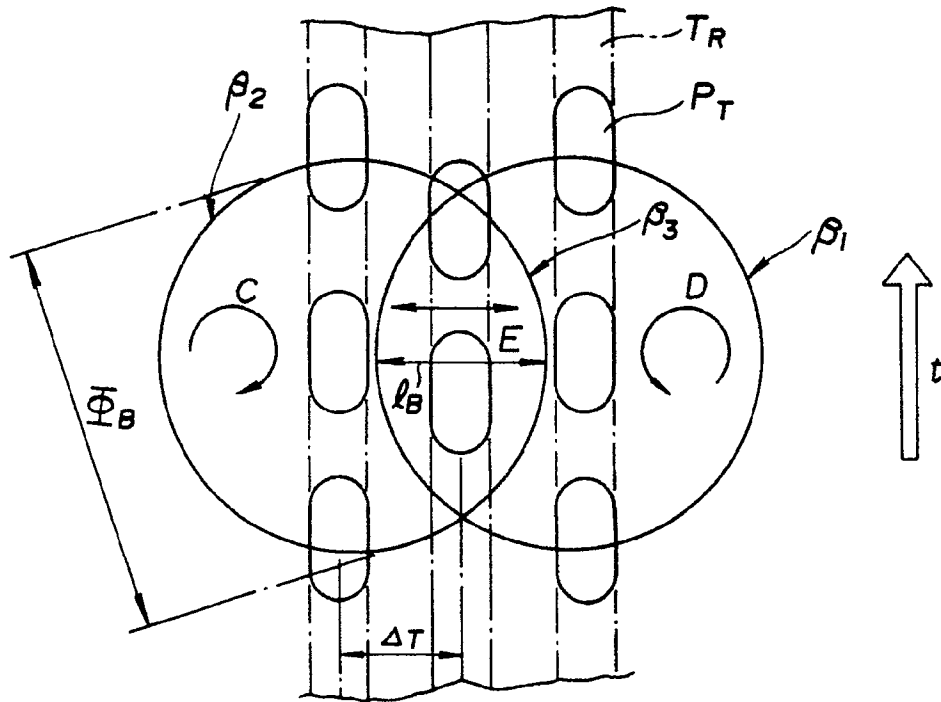


FIG. 3

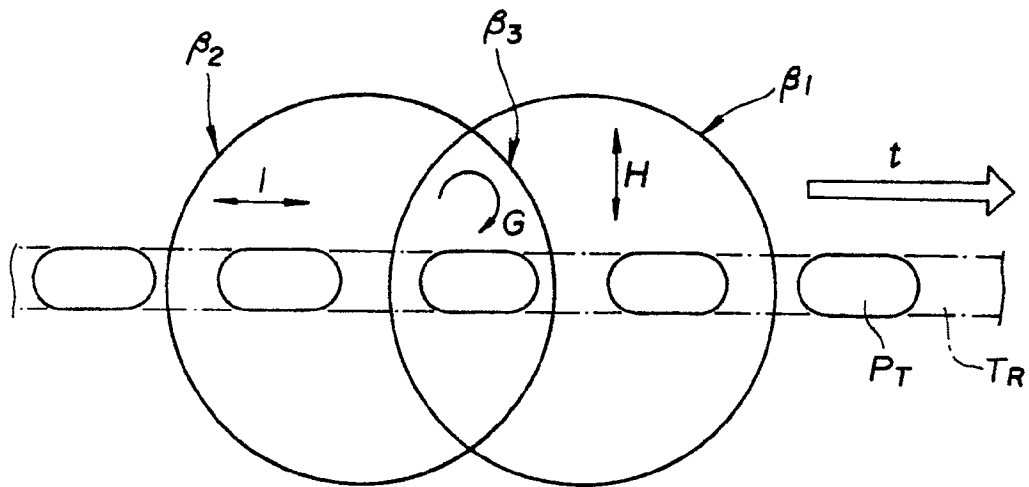


FIG. 4

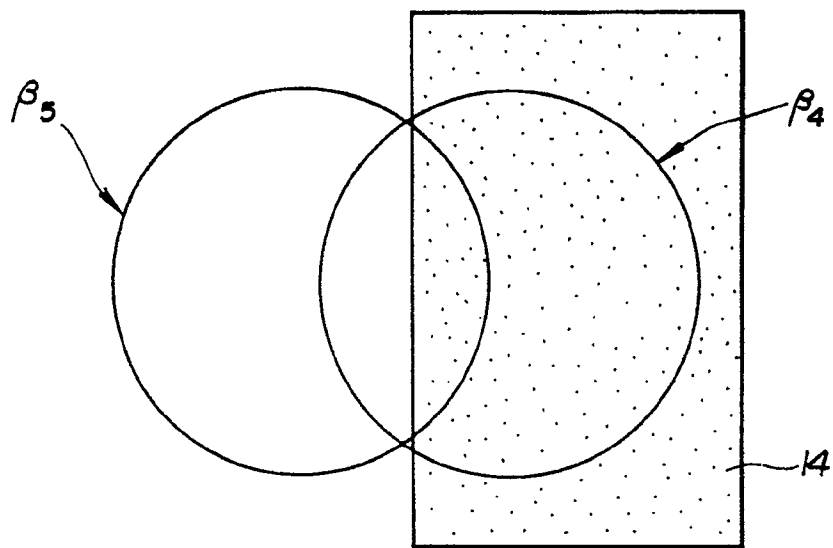


FIG. 5

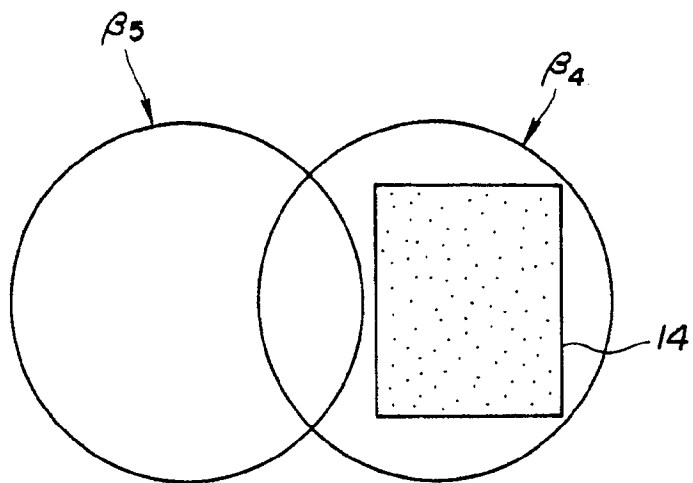


FIG. 6

INTERNATIONAL SEARCH REPORT

International Application No PCT/JP90/01492

I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC		
Int. Cl ⁵ G11B11/10		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
IPC	G11B11/10	
Documentation Searched other than Minimum Documentation to the extent that such Documents are included in the Fields Searched ⁸		
Jitsuyo Shinan Koho 1955 - 1989 Kokai Jitsuyo Shinan Koho 1971 - 1989		
III. DOCUMENTS CONSIDERED TO BE RELEVANT ⁹		
Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	JP, A, 58-196640 (Olympus Optical Co., Ltd.), November 16, 1983 (16. 11. 83), (Family: none)	1-13
A	JP, A, 61-220154 (Seiko Epson Corp.), September 30, 1986 (30. 09. 86), (Family: none)	1-13
A	JP, A, 57-186248 (Ricoh Co., Ltd.), November 16, 1982 (16. 11. 82), (Family: none)	1-13
<p>¹⁰ Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search		Date of Mailing of this International Search Report
January 31, 1991 (31. 01. 91)		February 12, 1991 (12. 02. 91)
International Searching Authority		Signature of Authorized Officer
Japanese Patent Office		